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BOOT FOR SKI OR IN-LINE ROLLER SKATE

FIELD OF THE INVENTION

5           The invention relates to a boot for a ski or  
in-line roller skate, having a flexible upper, the  
sole of which has a rigid part in the rear region of  
the boot, over about one half of the length of the  
sole, and the rest of the sole of which is flexible  
10 so as to allow the foot to flex during walking.

PRIOR ART

15           When ski boots were made of leather, the sole  
still retained a degree of flexibility which made it  
possible to walk without excessive difficulty. With  
the arrival of plastic boots, the upper, and more  
particularly the sole, acquired rigidity which  
provided an excellent interface between the foot and  
20 the ski through the ski binding, but made it  
difficult to walk normally because the sole did not  
flex at all at the metatarsophalangeal joint.  
Together with the sport of snowboarding, with which  
much more walking is involved, relatively flexible  
25 boots appeared. In order for them to be fastened to  
the gliding board, some of these boots are provided  
with an attached metal plate. However, this plate  
tends to become packed with snow and catch on the

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ground during walking. It has also been proposed to fix a metal sheet in a longitudinal groove of the sole, between the metatarsophalangeal joint zone and the heel (EP 0 719 505). These plates and sheets represent no more than auxiliary binding means. Further, the problem of snowboarding is different than that of skiing since automatic binding release is not desired, the two feet being on the same board and the degree of risk being lower.

For a number of years, attempts have been made to make it easier to walk with alpine ski boots by using a variety of methods. Patent EP-0-664 969 proposes, in a plastic boot, to provide a flexible zone forming a hinge in the metatarsophalangeal zone of the rigid sole, and to divide the shell of the boot into two parts, articulated level with said joint, these two parts also being joined together by a device which allows the articulation to be locked.

A boot designed along the same principle is also disclosed by Patent US 5 572 806. This boot differs from the previous one by the fact that the locking device is mounted so that it can slide in the thickness of the sole.

Another approach is described in Patent FR 2 130 644. It consists of a kind of auxiliary shell in which a boot with flexible upper and sole is enclosed.

Moreover, Patent FR 2 309 168 discloses a ski touring boot whose rear part has a rigid sole, while its front part has a flexible sole. This boot is, however, intended to be fixed by its ends, so that the front end of its sole has a track which is intended to engage with a front binding element. A track of this type makes it difficult to walk.

Lastly, boots are known which are intended for cross country skiing. It is absolutely necessary for these boots to be flexible in the metatarsophalangeal zone, so as to allow the foot to roll with minimal resistance. When used for the freestyle skating step, this type of boot has needed to be reinforced in the malleolar zone, but these boots, for example the boot described in document FR 2 743 988, are still cross country ski boots that only have a front binding.

As regards in-line roller skates, a boot is known which is intended to be releasably fixed on a chassis. To this end, the flexible sole of the boot has two metal hooks which attach to the chassis.

#### SUMMARY OF THE INVENTION

The object of the present invention is to provide the user with a flexible and comfortable boot which, on the one hand, makes it possible to walk with ease and, on the other hand, forms an interface between the leg and the ski or the skate, this interface being capable of withstanding the forces involved with the release of a ski binding or the engagement of a skate, respectively.

To this end, the boot according to the invention is one wherein the rigid part of the sole is designed so as to form an interface between the leg and the binding of a ski or in-line roller skate.

Since a ski is controlled substantially in extension of the tibia, a rigid interface in the region of the sole through which this extension passes is found to be quite sufficient. Further, it is known that a binding whose release axis coincides

09172830 101598

with the tibial axis has advantages in terms of safety. It is in this way possible to design the front end of the boot freely, and in particular to give it a rounded shape that makes it particularly easy to walk.

The upper of the boot preferably comprises a rigid part which encloses the heel and is rigidly secured to the rigid part of the sole. These rigid parts form the rear of the boot and, to some extent, represent what remains of the shell of a shell boot.

In its embodiment as an alpine ski boot, in particular, the rigid part enclosing the heel will advantageously be provided with a cuff articulated to this rigid part.

One current trend in the development of alpine skiing is toward a very short ski. On a ski of this type, if the intention is to retain the original flexibility of the ski, it is no longer possible to use conventional boots and binding assemblies, because the ski becomes rigid, and no longer has the facility to work and therefore execute turns. Precisely what the boot according to the invention makes it possible to do is to bring the heel piece and the toe piece of conventional binding assemblies closer together, or even eliminate them. The rigid part of the sole will be in the form of a profiled part of standard length, that is to say independent of the boot size.

The ski binding may be further shortened by providing some of the binding means in the rigid part of the sole of the boot. These binding means may be, for example, depending on the type of binding used, pins, a rail or a different profiled part.

The binding of the boot to the ski or to the skate may thus be located in extension of the tibial axis.

5 BRIEF DESCRIPTION OF THE DRAWINGS

The appended drawing represents a few embodiments of the boot according to the invention by way of example.

10 Figure 1 illustrates the design principle of the boot according to the invention.

Figure 2 represents an alternative embodiment of the boot represented in Figure 1.

15 Figures 3 and 4 are, respectively, a side and bottom view of a first embodiment of the rigid part of a boot according to the invention.

Figures 5 and 6 are, respectively, a side and bottom view of a second embodiment of the rigid part.

20 Figures 7 and 8 are, respectively, a side and bottom view of a third embodiment of the rigid part.

Figures 9 and 10 are, respectively, a view in vertical axial section and a bottom view of a fourth embodiment of the rigid part.

25 Figures 11 and 12 are, respectively, a side and bottom view of a fifth embodiment of the rigid part.

30 Figures 13 and 14 are, respectively, a view in vertical axial section and a bottom view of a sixth embodiment of the rigid part.

Figure 15 represents an exploded view of a boot according to the invention, when provided with a cuff.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 represents an essentially flexible boot whose sole has a rigid part 1 extending from the heel toward the front over a length d1 equal to about one half of the total length of the boot d2. The rest 2 of the sole is advantageously formed by an elastomer which rises over the sides and the front of the upper to make the boot watertight. The rest 3 of the upper of the boot is made of flexible material, for example leather, flexible plastic or woven material, or a combination of these materials, reinforced at the rear of the heel region 4. The boot which is represented is provided with a lacing system, but tightening could be provided by any other means, in particular by buckles.

In the variant which is represented in Figure 2, the material of the part 2 of the sole, for example an elastomer, extends in a thin layer under the rigid part 1, in order to make walking more comfortable and to make the sole grip better.

A boot of this type can be manufactured using a variety of methods.

In the embodiments which are represented in the following figures, the rigid part 1 of the sole is preferably made of plastic and is formed integrally, by injection molding, with a part 5 that forms the rear of the upper around and above the heel and extends obliquely as far as the front end of the rigid part 1 of the sole, as represented in Figures 3, 5, 7, 9, 11, 13 and 15.

In the example which is represented in Figure 3, the rigid part 1 of the sole has a bearing surface 6 at the front, to the front of which a recess 20 is

formed in the sole 2, and a bearing surface 7 at the rear, these bearing surfaces being intended for binding the part 1 between a front ski binding element and a rear ski binding element. The length d1 of the rigid part 1 could be a unique length standard for all boot sizes, which would make it easier to mount the binding elements and would eliminate the need for adjustments.

INS. 24  
10 The ~~bearing surface 7~~ requires a particular type of rear binding. For the use of conventional types of heel pieces, the rigid part 1 will have a conventional protruding rear bearing surface 8, as represented in Figure 5.

15 The rigid part 1 of the sole may have other ski binding means intended to engage with a ski or skate binding. In the embodiment which is represented in Figures 7 and 8, these binding means consist of two pairs of lateral pins 9 and 10 which are intended to engage in the notches of a binding and are capable of being locked in these notches. These binding means may also be standardized.

20 In the embodiment which is represented in Figures 9 and 10, the binding means are formed, in the front region of the rigid part 1, by a profiled vertical pin in the shape of a button 11, set back in a hollow of the part 1 and, at the rear, of an indentation 12 intended to accommodate a longitudinal finger of the binding.

25 In the embodiment which is represented in Figures 11 and 12, the binding means is a profiled part 13 located in a zone of the sole lying under the arch of the foot. This profiled part 13 extends over a short length of the rigid part 1 and by itself binds the boot to the ski, or skate, respectively.

00172830 101598

9 In the embodiment which is represented in Figures 13 and 14, the binding means forming part of the boot consist of a <sup>Cutout or</sup> hollow imprint 14 under the sole, this imprint having, in longitudinal section

5 according to Figure 13, a T-shaped or dovetail profile in which expandable grippers of the ski or skate binding attach. In all the embodiments which have been described, the binding means are centered on the tibial axis.

10 The rigid part 5 is advantageously supplemented by a lower-leg cuff 15 articulated to the rigid part 5 at two opposite points 16 lying in the malleolar region. The cuff <sup>15</sup> which is represented in Figure 5 is a conventional cuff provided with two

15 buckles 17 and 18 for closing and tightening it.

The rigid part 5 could be cut out or openworked, for example by a cutout extending over the rear and over the sides halfway up the part 5.

20 The rigid part 5 could have at least one diagonal tab extending obliquely forward, for example in the direction of the instep, serving as a strap or part of a strap and capable of supporting a buckle or other means for closing and tightening.